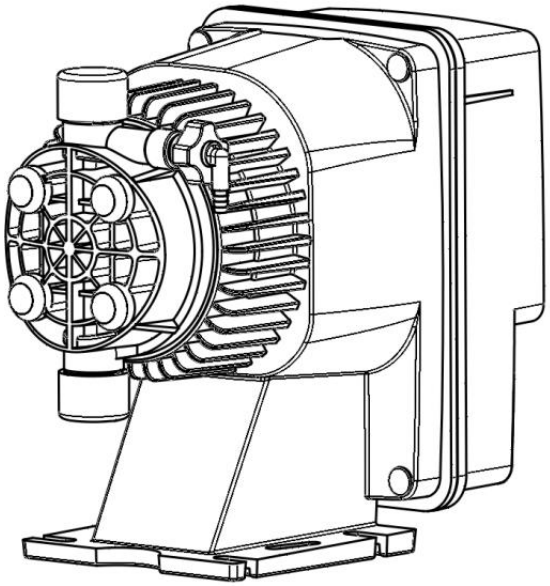
DOSING PUMP

TEKBA EMM SERIES – Solenoid Dosing Pump

TECHNICAL CHARACTERISTICS



- Flow rates: from 2.5 to 110 l/h
- Max back pressure: up to 20 bar
- Power supply: 100÷240 Vac - 50/60 Hz
- Stroke rate: from 120 to 300 strokes/minute
- Pump head: PVDF
- Diaphragm: PTFE
- External Enclosure: PP reinforced with fiber glass protection degree IP65
- Manually priming valve
- External connectors for all signal inputs

Seko Tekba EMM Series is a digital dosing pump with constant flow rate, which is manually adjustable by a keyboard (frequency) mounted on the rear panel, and proportional flow rate from an external digital input signal (water meter).

With only 4 sizes this pump can cover a wide range of performances, having a flow rate range from 2.5 to 110 l/h and a back pressure from 0.1 to 20 bar. The power supply is 100÷240 Vac – 50/60 Hz, therefore the same pump can operate with different supply voltage.

The standard pump head is in PVDF, therefore high chemical compatibility with several liquids end. Also, Tekba EMM Series is equipped with a manually priming pump for the start up. All the Tekba pumps use convenient connectors external to the pump for signal input, in order to avoid opening the pump to making connections.

The pump is furnished with a complete standard installation kit, which includes: PVDF foot filter and injection valve, PVC suction and bleed tube, PVDF delivery tube. The ambient temperature at the site of pump installation cannot exceed 40°C, and the relative humidity cannot be above 90%; the pump cannot be installed in a place exposed to sun or bad weather.

DOSING PUMP

TEKBA EMM SERIES – Solenoid Dosing Pump

KEY CODE

model

EMM Digital constant flow rate, manually adjustable. Proportional flow rate according to an external analogic signal (4-20 mA). Level control input.

hydraulics	Pressure [bar]	Flow rate [l/h]	Capacity [cc/stroke]	Frequency [stroke/1']	Ø Connections IN / EXT [mm]
600	20	2,5	0,35	120	4 / 6
	18	3	0,42		
	14	4,2	0,58		
	8	7	0,97		
603	12	4	0,42	160	4 / 6
	10	5	0,52		
	8	6	0,63		
	2	8	0,83		
800	16	7	0,38	300	4 / 6
	10	10	0,55		
	5	15	0,83		
	1	18	1,00		
803	5	20	1,11	300	8 / 10
	4	32	1,78		
	2	62	3,44		
	0,1	110	6,11		

stroke length regulation

N without regulation

power supply

N 100÷240 Vac 50/60 Hz

liquid end

H PVDF

A PVDF - automatic degassing — *NOT for 803 hydraulic*

I SS316L

installation kit

H PVDF

0 WITHOUT kit — *only for SS316L liquid end*

seals

0 FKM-B

1 EPDM

2 PTFE

3 FFKM — *NOT for 803 hydraulic - EPDM kit*

optional/colour

00 *electronic - hydraulic*

optional/customization

00 standard

EMM	603	N	N	H	H	0	00	00

DOSING PUMP

TEKBA EMM SERIES – Solenoid Dosing Pump

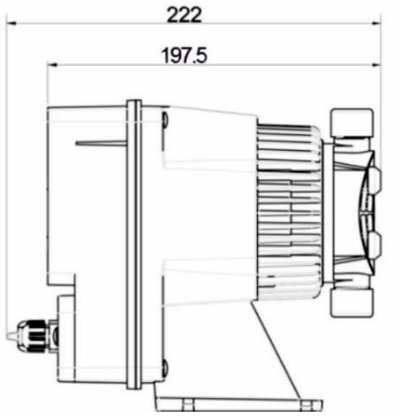
HYDRAULIC CHARACTERISTICS

Pump Model	Pressure [bar]	Flow Rate [l/h]	Frequency max [str./min]	Stroke capacity [cc/str.]	Connection [mm]		Power supply [Vac]	Consumption [W]	
					Suction	Discharge		Min	Max
EMM600N	20 18 14 8	2,5 3,0 4,2 7,0	120	0,35 0,42 0,58 0,97	*4/6*	*4/6*	100÷240	14,0	19,0
EMM603N	12 10 8 2	4,0 5,0 6,0 8,0	160	0,42 0,52 0,63 0,83	4/6	4/6	100÷240	17,0	22,0
EMM800N	16 10 5 1	7,0 10,0 15,0 18,0	300	0,39 0,56 0,83 1,00	4/6	4/6	100÷240	22,0	33,0
EMM803N	5 4 2 0,1	20,0 32,0 62,0 110,0	300	1,11 1,78 3,44 6,11	8/10	8/10	100÷240	29,0	37,0

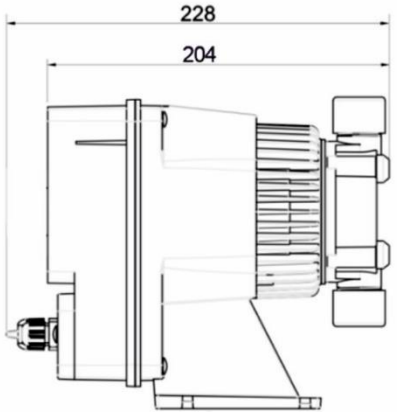
**** Pressure Data in the table refer to the measured parameters on the plant, including the use of SEKO STANDARD injection fitting.***

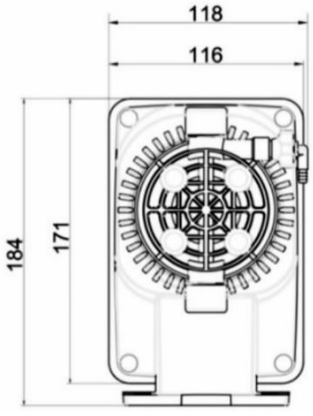
DIMENSIONS

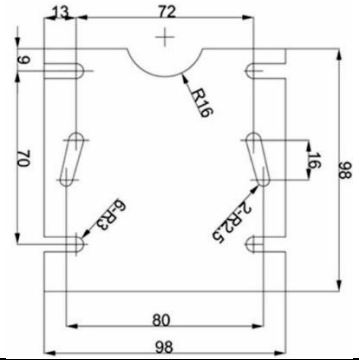
600 – 603 - 800



803







INSTALLATION KIT	PVDF
foot filter	●
injection valve	●
PVC suction / purge tube	4 mt
PVDF delivery tube	2 mt
Wall fixing bracket	*optional*

PERFORMANCE

